

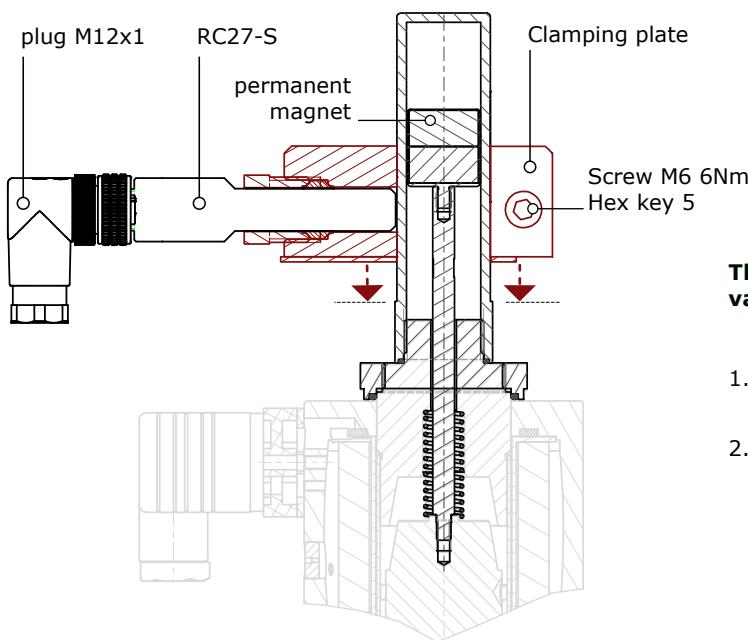


SUFFIX  
1U

Re-Adjustment of the clamping plate with limit switch in vertical direction.

1

Readjustment the limit switch

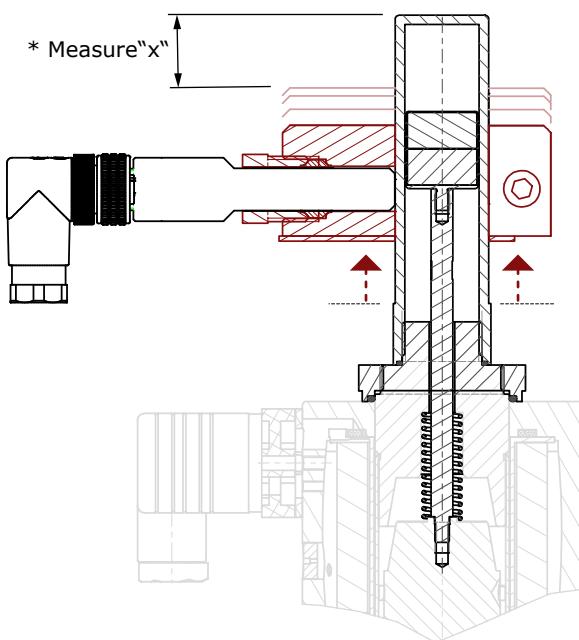


**The adjustment is made in the de-energised valve state (valve is closed).**

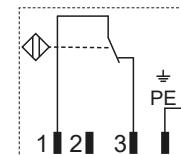
1. Slightly loosen the M6 screw of the clamping plate with Hex key size 5 mm.
2. Start the basic setting: Slide the clamping plate all the way down.

2

Search the switching point



3. Slightly move the clamping plate upwards until the limit switch contact 1-3 is closed.



**Feedback contact in software [1], if valve is not actuated (closed)**

4. Slightly tighten clamping M6 screw, check setting by switching several times, readjust if necessary.

**Feedback contact in software [0], if valve energized. (Limit switch contact 1-3 open).**

5. Final torque of the clamping M6 screw with 6 Nm. The setting is finished.

\* No fixed dimension possible due to tolerances of reed contact and permanent magnet.